



Viktor T. Toth

Software architect and professional software developer
Author of books on Visual C++ and Linux

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Contemporary Steam and Hot Water Design

Humidification Requirements in
Economizer-Type HVAC Systems
(DA-13-022)

Viktor T. Toth
<http://www.vttoth.com/>
vttoth@vttoth.com

Learning Objectives

- Learn formulae that can be used, together with ASHRAE-provided climate data, to find the maximum humidification load in both temperature-based and enthalpy-based economizer systems.
- Understand how to better simulate the performance of whole-house tankless water heaters.
- Learn about a new boiler model for dynamic simulations that aims for easy parameterization.
- Assess the performance of portable disk humidifiers.

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Agenda for Session

- Learn formulae that can be used, together with ASHRAE-provided climate data, to find the maximum humidification load in both temperature-based and enthalpy-based economizer systems.

The problem

- In an economizer type system, the ratio of outside air vs. return air varies as a function of outside conditions
- How do you calculate the loads, specifically the humidification load, as a function of outside conditions?

Fundamental equations

- Can be derived easily from first principles (statistical thermodynamics)
- Basic relationship between enthalpy (h) temperature (T) and humidity ratio (w) is given by

$$h = c_p T + h^{\text{vap}} w,$$

(c_p : specific heat at constant pressure, h^{vap} : latent heat of vaporization)

- NB: c_p can be derived from first principles

Enthalpy and temperature

- ASHRAE Handbook sets $h = 0$ at the start of the temperature scale (0°C or 0°F)
- This ignores the fact that the heat content of dry and moist air are not the same at that temperature
- Derivative of the equation that connects T , h , c_p and w reads:

$$\frac{\partial h}{\partial w} = T \frac{\partial c_p}{\partial w} + h^{\text{vap}}$$

- This equation only makes sense if T represents absolute temperature
- For accurate results for processes that change the humidity content, **enthalpy should be normalized** such that $h = 0$ **at absolute zero**

Conservation laws

- The properties of air in an HVAC system can be calculated using conservation laws
- Conserved quantities are:
 - The mass of dry air
 - The mass of moisture
 - Energy (enthalpy)
- These quantities can only change in response to external influences (e.g., adding outside air, heating)

Mixing air

- Consider two quantities of air characterized by masses m_1 and m_2 , humidity ratios w_1 and w_2 , and enthalpies h_1 and h_2 . When you mix them, conservation laws determine the values of m , w and h for the mixture:

$$m = m_1 + m_2,$$
$$w = \frac{w_1 m_1 + w_2 m_2}{m_1 + m_2},$$
$$h = \frac{h_1 m_1 + h_2 m_2}{m_1 + m_2}.$$

Economizer systems

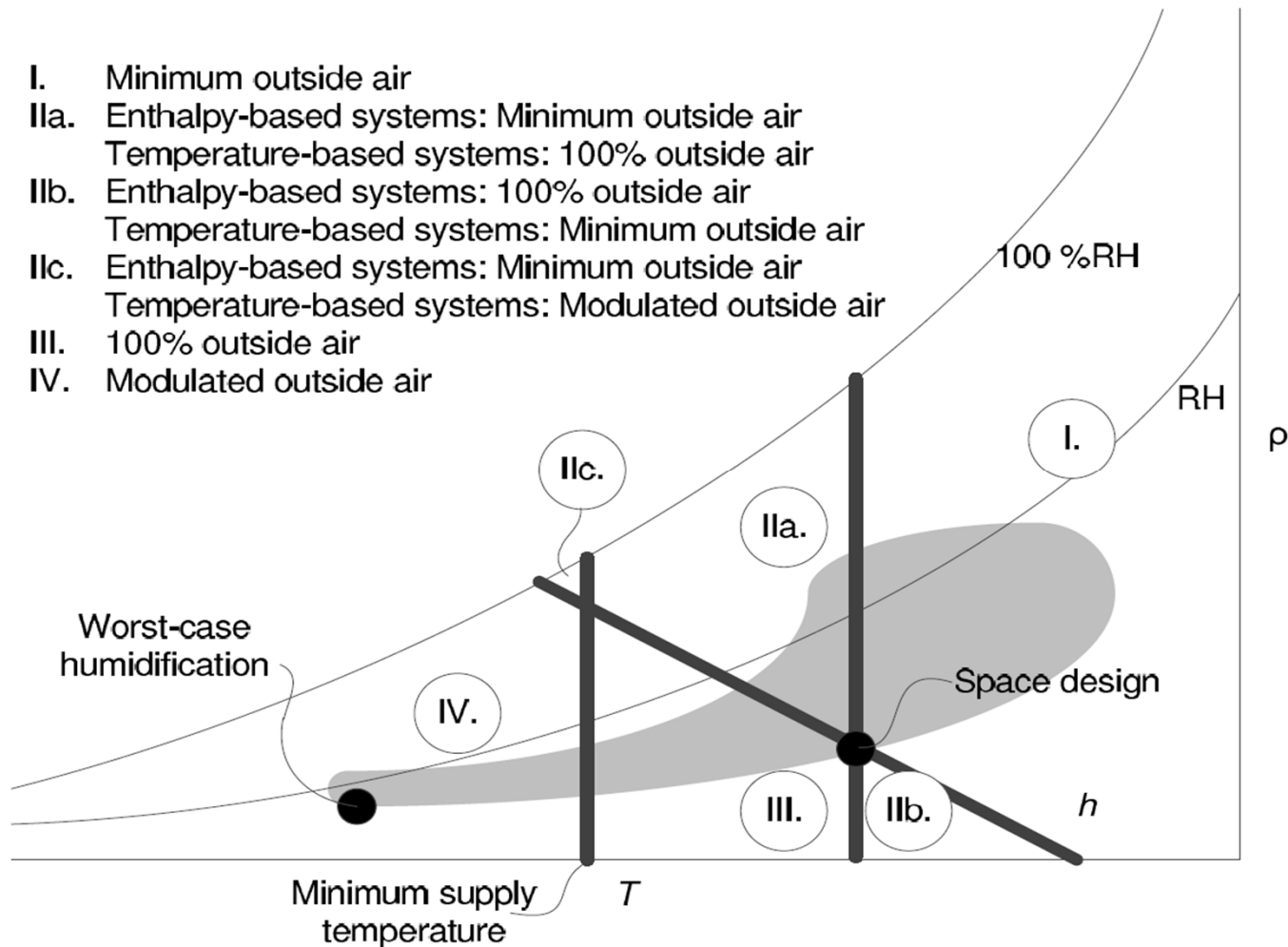
- Vary the ratio of outside vs. return air based on outside conditions:
 - Minimum outside air when it's hot, to reduce air conditioning costs;
 - 100% outside air when it's cool, to maximize the benefits of acceptable outside conditions;
 - Modulated outside air when it's very cold, to minimize heating costs.

Enthalpy-based systems

- Temperature-based system draws in outside air so long as it's colder
- Slightly colder but very humid outside air can result in increased A/C costs
- Problem is avoided if enthalpies are compared instead.

Economizer systems

- I. Minimum outside air
- IIa. Enthalpy-based systems: Minimum outside air
Temperature-based systems: 100% outside air
- IIb. Enthalpy-based systems: 100% outside air
Temperature-based systems: Minimum outside air
- IIc. Enthalpy-based systems: Minimum outside air
Temperature-based systems: Modulated outside air
- III. 100% outside air
- IV. Modulated outside air



Humidification in economizers

- Worst-case humidification is at the bottom end of the outside air conditions region in the psychrometric chart
- This may be to the left (OA modulated) or to the right (100% OA) of the minimum supply temperature requirement
- Mixed air state point is calculated accordingly

Key results

- Outside air quantity is given by:

$$m_{OA} = \max \left(- \frac{[c_P^{wv} w_{RA} + c_P^{da}] [T_{RA}^* - T_{MA}^*]}{[c_P^{wv} w_{OA} + c_P^{da}] [T_{OA}^* - T_{MA}^*]}, \alpha \right) m_{RA},$$

- Mixed air humidity ratio is given by:

$$w_{MA} = \frac{w_{OA} m_{OA} + w_{RA} m_{RA}}{m_{OA} + m_{RA}}.$$

(MA: mixed air, OA: outside air, RA: return air, wv: water vapor, da: dry air, α : minimum outside air ratio)

Completing the calculation

- Once w_{MA} is known, humidification requirement is trivially calculated
- Calculation can be repeated for the lower edge of the outside conditions range
- Worst-case result can be used to load-size the system
- Similar approach can be used to calculate heating, cooling, dehumidification loads

Conclusions

- Enthalpy- or temperature based? Really doesn't matter for humidification as we are concerned about the lower edge of the outside air regime
- But, this analysis can also be used for other (e.g., cooling, dehumidification) processes
- For processes involving changes in humidity ratio, using the correct starting point for the enthalpy scale is critical

Questions?

Viktor T. Toth
vttoth@vttoth.com

Bibliography

- Humidification requirements in economizer-type HVAC systems
ASHRAE Transactions 119(1) (pending publication).

Supporting slide for questions

- Outside air quantity is given by:

$$m_{OA} = \begin{cases} -\frac{(c_P^{wv} w_{RA} + c_P^{da})(T_{RA}^* - T_{MA}^*)}{(c_P^{wv} w_{OA} + c_P^{da})(T_{OA}^* - T_{MA}^*)} m_{RA} & \text{if } -\frac{(c_P^{wv} w_{RA} + c_P^{da})(T_{RA}^* - T_{MA}^*)}{(c_P^{wv} w_{OA} + c_P^{da})(T_{OA}^* - T_{MA}^*)} > \alpha, \\ \alpha m_{RA} & \text{if } -\frac{(c_P^{wv} w_{RA} + c_P^{da})(T_{RA}^* - T_{MA}^*)}{(c_P^{wv} w_{OA} + c_P^{da})(T_{OA}^* - T_{MA}^*)} \leq \alpha. \end{cases}$$

- Mixed air humidity ratio is given by:

$$w_{MA} = \begin{cases} \frac{w_{OA} m_{OA} + w_{RA} m_{RA}}{m_{OA} + m_{RA}} & \text{if } -\frac{(c_P^{wv} w_{RA} + c_P^{da})(T_{RA}^* - T_{MA}^*)}{(c_P^{wv} w_{OA} + c_P^{da})(T_{OA}^* - T_{MA}^*)} > \alpha, \\ \frac{\alpha w_{OA} + w_{RA}}{1 + \alpha} & \text{if } -\frac{(c_P^{wv} w_{RA} + c_P^{da})(T_{RA}^* - T_{MA}^*)}{(c_P^{wv} w_{OA} + c_P^{da})(T_{OA}^* - T_{MA}^*)} \leq \alpha, \end{cases}$$

(MA: mixed air, OA: outside air, RA: return air, wv: water vapor, da: dry air, α : minimum outside air ratio)